

Temposonics®

Magnetostrictive Linear Position Sensors

EH IO-Link Data Sheet

- High pressure resistant sensor rod
- Operating temperature up to +75 °C (+167 °F)
- Small & compact – Ideal for standard hydraulic cylinders



MEASURING TECHNOLOGY

The absolute, linear position sensors provided by MTS Sensors rely on the company's proprietary Temposonics® magnetostrictive technology, which can determine position with a high level of precision and robustness. Each Temposonics® position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the end of the waveguide it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

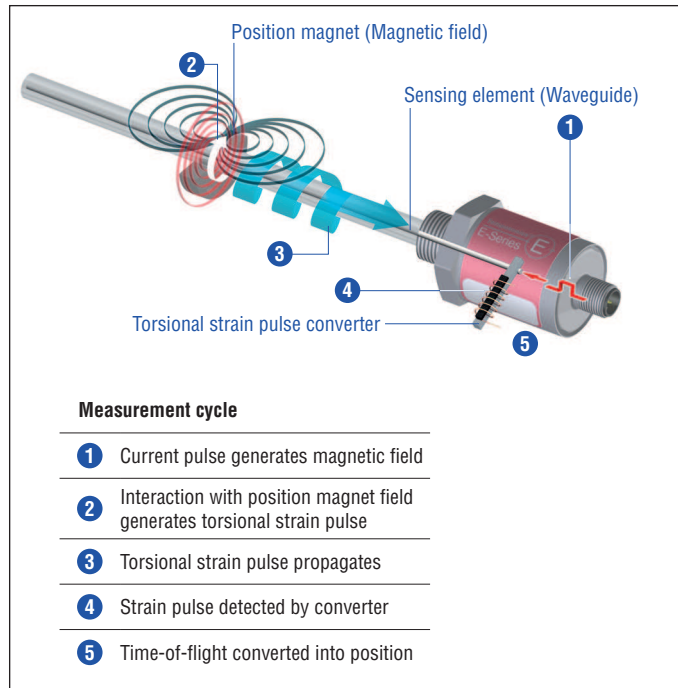


Fig. 1: Time-of-flight based magnetostrictive position sensing principle

EH SENSOR

Robust, non-contact and wear free, the Temposonics® linear position sensor provide high durability and precise position measurement feedback in harsh industrial environments. Measurement accuracy is tightly controlled by the quality of the waveguide manufactured exclusively by MTS Sensors.

Temposonics® EH is a compact rod-style sensor and the ideal solution for direct stroke measurement in small hydraulic cylinders. The position magnet mounted on the piston head of the hydraulic cylinder travels over the sensor rod with the built-in waveguide to provide a precise, non-contact position measurement. The EH is ideal for a variety of applications including: fluid power, food industry, plastic industry, glass and ceramics, energy sector, machine tools and testing machines. Temposonics® EH with IO-Link allows customers to adjust parameters including measuring direction, resolution or offset. In addition, a switching state can be outputted in parallel to the transfer of the position value. The switching points as well as the switching logic can be parameterized. IO-Link is an open standard according to IEC 61131-9. It is a serial, bi-directional point-to-point connection for signal transmission and energy supply. The bi-directional communication enables consistent communication between sensors and the controller as well as consistent diagnostic information down to the sensor level.



Fig. 2: Typical application: Plastics processing

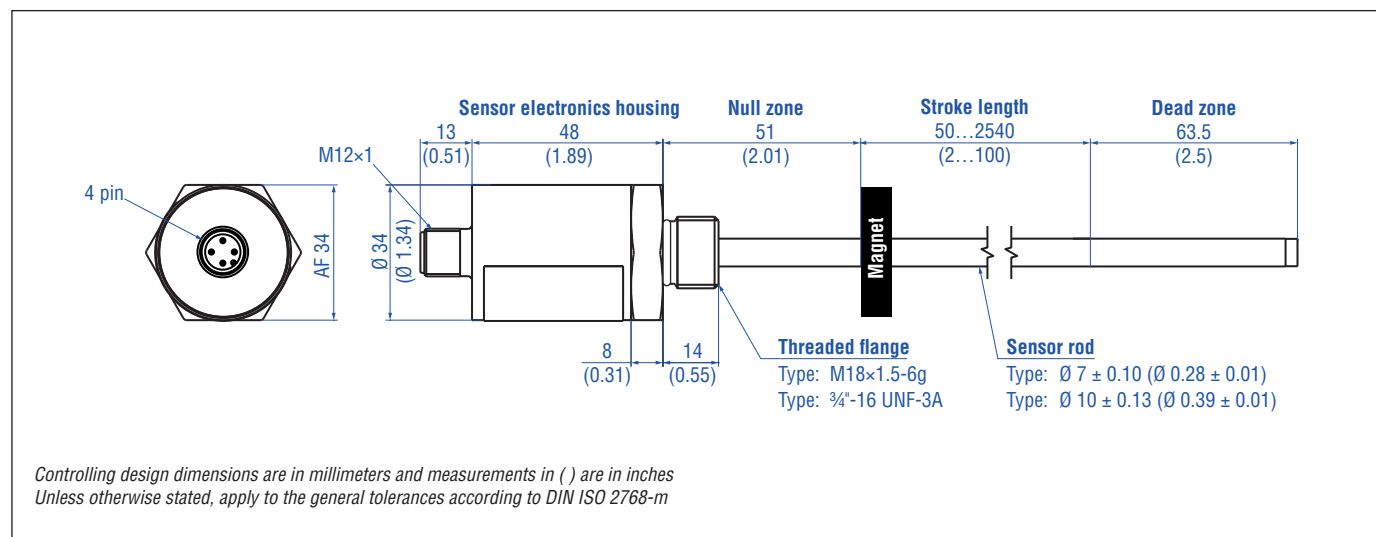
TECHNICAL DATA

Output	
Interface	Digital
Transmission protocol	IO-Link V1.1
Data format	32 bit signed (position in μm)
Data transmission rate	COM3 (230.4 kBaud)
Process data device – master	4 bytes
Process data master – device	0 bytes
Error value	0
Measured value	Position
Measurement parameters	
Resolution ¹	5 μm , 10 μm , 20 μm , 50 μm or 100 μm
Cycle time	minimum 1 ms (master dependent)
Linearity ²	$\leq \pm 0.02\%$ F.S. (minimum $\pm 60\ \mu\text{m}$)
Repeatability	$\leq \pm 0.005\%$ F.S. (minimum $\pm 20\ \mu\text{m}$)
Operating conditions	
Operating temperature	-40...+75 °C (-40...+167 °F)
Humidity	90 % rel. humidity, no condensation
Ingress protection	IP67 (if mating cable connector is correctly fitted)
Shock test	100 g (single shock) IEC standard 60068-2-27
Vibration test	15 g / 10...2000 Hz IEC standard 60068-2-6 (resonance frequencies excluded)
EMC test	Electromagnetic emission according to EN 61000-6-3 Electromagnetic immunity according to EN 61000-6-2 The sensor meets the requirements of the EC directives and is marked with CE .
Magnet movement velocity	Any
Design / Material	
Sensor electronics housing	Stainless steel 1.4305 (AISI 303); option: Stainless steel 1.4404 (AISI 316L)
Sensor rod	7 mm (0.28 in.) rod- \emptyset : Stainless steel 1.4301 (AISI 304) 10 mm (0.39 in.) rod- \emptyset : Stainless steel 1.4306 (AISI 304L); option: Stainless steel 1.4404 (AISI 316L)
Stroke length	50...2540 mm (2...100 in.)
Operating pressure	7 mm (0.28 in.) rod- \emptyset : 300 bar (4351 psi), 450 bar (6527 psi) peak 10 mm (0.39 in.) rod- \emptyset : 350 bar (5076 psi), 530 bar (7687 psi) peak
Mechanical mounting	
Mounting position	Any
Mounting instruction	Please consult the technical drawings and the brief instructions (document number: 551684)
Electrical connection	
Connection type	M12 (4 pin) male connector
Operating voltage	+24 VDC ($\pm 25\%$)
Ripple	$\leq 0.28\ \text{V}_{\text{pp}}$
Current consumption	< 50 mA
Dielectric strength	500 VDC (DC ground to machine ground)
Polarity protection	Up to -30 VDC
Overvoltage protection	Up to 36 VDC

¹/ Selectable via IO-Link master


²/ With position magnet # 251 416-2


TECHNICAL DRAWING

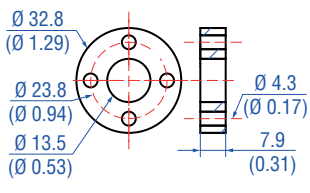
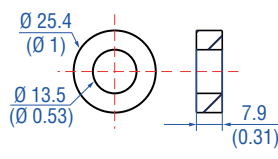
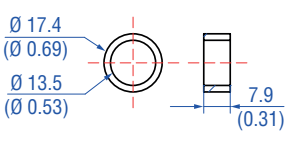
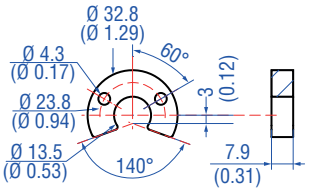


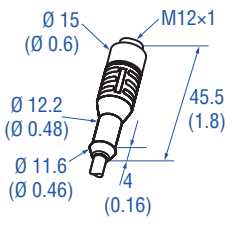
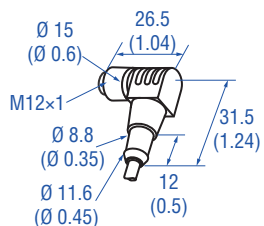
CONNECTOR WIRING

D44

M12 A-coded	Pin	Function
	1	+24 VDC ($\pm 25\%$)
	2	DI/DQ
	3	DC Ground (0 V)
	4	C/Q

FREQUENTLY ORDERED ACCESSORIES – Additional options available in our [Accessories Guide](#)  [551444](#)

Position magnets			
			
<p>Standard ring magnet Part no. 201 542-2</p>	<p>Ring magnet OD25.4 Part no. 400 533</p>	<p>Ring magnet OD17.4 Part no. 401 032</p>	<p>U-magnet OD33 Part no. 251 416-2</p>
<p>Material: PA ferrite GF20 Weight: Ca. 14 g Operating temperature: –40...+105 °C (–40...+221 °F) Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm</p>	<p>Material: PA ferrite Weight: Ca. 10 g Operating temperature: –40...+105 °C (–40...+221 °F) Surface pressure: Max. 40 N/mm²</p>	<p>Material: PA neobind Weight: Ca. 5 g Operating temperature: –40...+105 °C (–40...+221 °F) Surface pressure: Max. 20 N/mm²</p>	<p>Material: PA ferrite GF20 Weight: Ca. 11 g Operating temperature: –40...+105 °C (–40...+221 °F) Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm</p>

Cord sets	
	
<p>M12 (5 pin) female, straight Part no. 370 673</p>	<p>M12 (5 pin) female, angled Part no. 370 675</p>
<p>Ingress protection: IP67 Cable: Shielded, pigtail end Cable length: 5 m (16.4 ft.)</p>	<p>Ingress protection: IP67 Cable: Shielded, pigtail end Cable length: 5 m (16.4 ft.)</p>

Controlling design dimensions are in millimeters and measurements in () are in inches

ORDER CODE

1	2	3	4	5	6	7	8	9	10	11	12	13
E	H							D	4	4	1	K
a		b	c					d			e	f

a	Sensor model
E H	Rod

f	Output
K	IO-Link

b	Design
EH rod-style sensor with housing material 1.4305 (AISI 303) and rod material 1.4301 (AISI 304)	
K	Flange M18×1.5-6g, 7 mm rod-Ø
L	Flange ¾"-16 UNF-3A, 7 mm rod-Ø
EH rod-style sensor with housing material 1.4305 (AISI 303) and rod material 1.4306 (AISI 304L)	
M	Flange M18×1.5-6g, 10 mm rod-Ø
S	Flange ¾"-16 UNF-3A, 10 mm rod-Ø
EH rod-style sensor with housing material 1.4404 (AISI 316L) and rod material 1.4404 (AISI 316L)	
F	Flange ¾"-16 UNF-3A, 10 mm rod-Ø
W	Flange M18×1.5-6g, 10 mm rod-Ø

c	Stroke length
X X X X M	0050...2540 mm
X X X X U	002.0...100.0 in.

Standard stroke length (mm)*

Stroke length	Ordering steps
50 ... 500 mm	5 mm
500 ... 750 mm	10 mm
750...1000 mm	25 mm
1000...2540 mm	50 mm

Standard stroke length (in.)*

Stroke length	Ordering steps
2 ... 20 in.	0.2 in.
20 ... 30 in.	0.5 in.
30 ... 40 in.	1.0 in.
40...100 in.	2.0 in.

d	Connection type
D 4 4	M12 (4 pin) male connector

e	Operating voltage
1	+24 VDC (±25 %)

DELIVERY



Sensor, O-ring

Accessories have to be ordered separately.

Operation manuals & software are available at:
www.mtssensors.com

* / Non standard stroke lengths are available; must be encoded in 5 mm / 0.1 in. increments

Document Part number:
551816 Revision A (EN) 05/2016

LOCATIONS

USA

**MTS Systems Corporation
Sensors Division**
3001 Sheldon Drive
Cary, N.C. 27513, USA
Tel. +1 919 677-0100
Fax +1 919 677-0200
info.us@mtssensors.com
www.mtssensors.com

JAPAN

MTS Sensors Technology Corp.
737 Aihara-machi,
Machida-shi,
Tokyo 194-0211, Japan
Tel. +81 42 775-3838
Fax +81 42 775-5512
info.jp@mtssensors.com
www.mtssensors.com

FRANCE

MTS Systems SAS
Zone EUROPARC Bâtiment EXA 16
16/18, rue Eugène Dupuis
94046 Creteil, France
Tel. +33 1 58 4390-28
Fax +33 1 58 4390-03
info.fr@mtssensors.com
www.mtssensors.com

GERMANY

**MTS Sensor Technologie
GmbH & Co. KG**
Auf dem Schüffel 9
58513 Lüdenscheid, Germany
Tel. +49 2351 9587-0
Fax +49 2351 56491
info.de@mtssensors.com
www.mtssensors.com

CHINA

MTS Sensors
Room 504, Huajing Commercial Center,
No. 188, North Qinzhou Road
200233 Shanghai, China
Tel. +86 21 6485 5800
Fax +86 21 6495 6329
info.cn@mtssensors.com
www.mtssensors.com

ITALY

**MTS Systems Srl
Sensor Division**
Via Camillo Golgi, 5/7
25064 Gussago (BS), Italy
Tel. +39 030 988 3819
Fax +39 030 982 3359
info.it@mtssensors.com
www.mtssensors.com

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